

SC HYDRAULIC ENGINEERING CORPORATION

1130 Columbia Street - Brea, California 92821 - USA • Phone (714) 257-4800 - Fax (714) 257-4810

10 SERIES POWER UNITS



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A "High Pressure" History...

An innovator and pioneer in the field of hydraulic engineering, SC Hydraulic has been manufacturing air-driven liquid pumps for more than a half of a century.

Founded in 1953 by Bob Vedder and Willie Mohler, the company started with only a few core



products. Basically air-driven liquid pumps. Today, SC Hydraulic's product line has expanded to include an extensive collection of air and gas boosters, power units, systems and selected highpressure valves.

The product line remained stable through the 1980s seeing successful operation in an everincreasing number of installations and applications, while sales grew through an expansion of distribution.

Under the leadership of Bob Vedder's daughter, Donna Perez, SC Hydraulic operates a state-of-the -art 65,000 square-foot facility in Brea, California, and is well prepared for future growth and innovation.

Where Hydraulic Force Meets Custom Engineering

With products capable of achieving pressures exceeding 70,000 psig, SC Hydraulic Engineering Corp. is a force to be reckoned with in the field of hydraulic engineering.

SC Hydraulic manufactures a vast array of air -operated hydraulic pumps and boosters for a variety of industries. In addition to our current line of hydraulic products, we can work with you to custom design products to fit the exact specifications of your applications.

An international leader in hydraulic engineering, SC Hydraulic is staffed with educated and certified engineers. They are continually developing new products which are in sync with newly emerging applications, both in the United States and abroad.



In a 65,000 square foot facility, SC Hydraulic is capable of setting the industry's highest standard while maintaining the best delivery times

For Fluid Power...

Contact SC Hydraulic today, to find out more about our capabilities or for a technical data sheet.

POWER UNIT FEATURES

SC Hydraulic Engineering Corporation has been supplying power units for decades for use on numerous applications such as bolt tensioning, hydrostatic testing, burst testing, hydraulic press, to name a few. Anywhere a compact hydraulic source is required is a perfect choice for a SC Hydraulic Engineering Power Unit. Best of all, an electric power source is not required so power outages or burn-out of motors are never a problem.

The 10 Series standard power units are available in five different models, available with or without a reservoir. The footprint of the base can be as small as $9^{\circ} \times 10^{1/2}$ for mounting in compact locations.

Reservoirs are manufactured either from stainless steel or polyethylene for corrosion resistance and long life. The three basic models of pumps are used on the power units therefore literally hundreds of models are available.

n addition to our standard offering SC Hydraulic Engineering also manufactures many custom power units to individual specifications. These include high-low or multiple pump units, special reservoirs, chart recorders, etc.



In most cases a power unit **Custom Multi-Pump Power Unit** can be shipped in two weeks or less (or within two days with an expedite fee). If you need a solution to a hydraulic application fast and inexpensively call us or contact your local distributor for immediate assistance.

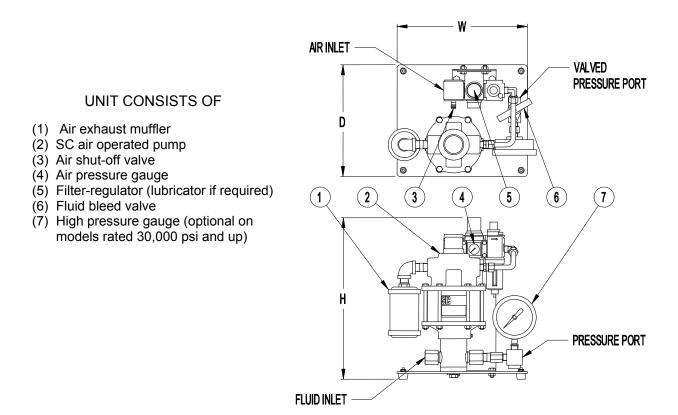


The most compact power unit available within the 10 Series pumps. SC Hydraulic engineers the 30 Series so as to minimize the space required by the unit. Light weight, easy to install.

Only three connections are required; air, fluid supply, and work port. The unit has two pressure ports, one equipped with a shut-off or bleed valve, which provides for

ease of operation. An air exhaust muffler is included for quiet operation.

A stainless steel liquid filled gauge is included on units rated up to 30,000 psi and are optional for higher pressure systems.



30-4 Series	9 models – hydraulic pressure up to 22,000 psi
30-5 Series	15 models – hydraulic pressure up to 42,500 psi
30-6 Series	11 models – hydraulic pressure up to 65,000 psi

Overall Dimensions (in) Ports NPT/High Pressure Model No. 10 Series Hvd Gauge Pump Ratio Standard Section Code Pressure w D Air Drive н Inlet Outlet 003 5:1 0-1,000 1/2" 3/8" 005 0-2,000 10:1 010 15:1 0-3,000 015, 020 30:1, 35:1 0-6,000 30-4 Series 9.00 13.00 1/4" 10.50 030 55:1 0-10,000 3/8" 1/4" 050 100:1 0-15,000 0-20,000 080 140:1 125 220:1 0-30,000 0-2,000 005, 007 10:1, 12:1 1" 1/2" 20:1 010 0-3,000 015 25:1 0-5,000 018,020 30:1, 35:1 0-6,000 3/8" 030,040 0-10,000 55:1, 70:1 1/2" 045 85:1 0-15,000 060 105:1 0-15,000 1/4" 080 140:1 0-20,000 30-5 Series 12.00 12.00 18.00 1/2" 080-HF4 9/16-18 * 140:1 0-20,000 100 195:1 0-30,000 1/4" 100-HF4 195:1 0-30,000 9/16-18 * 160 280:1 0-30,000 3/8" 1/4" 160-HF4 280:1 0-30,000 9/16-18 250 440:1 No Gauge ** 1/4" 250-HF4 440:1 No Gauge ** 9/16-18 * 350-HF4 9/16-18 555:1 No Gauge ** 010 20:1 0-3000 1" 1/2" 015, 020 25:1, 35:1 0-6000 030 0-10,000 55:1 050 95:1 0-15,000 3/8" 1/2" 0-20,000 080 145:1 1/2" 30-6 Series 0-30,000 12.00 12.00 21.00 100 180:1 1/4" 151 240:1 0-30,000 151-HF4 0-30,000 9/16-18 * 240:1 201 330:1 No Gauge ** 1/4" 3/8" 201-HF4 No Gauge ** 9/16-18 * 330:1 301-HF4 No Gauge ** 9/16-18 460:1 402-HF4 740:1 No Gauge ** 9/16-18 *

See page 18 for "How to Order"

* Coned and threaded high-pressure connection for 1/4" O.D. tubing.



The 40 Series incorporates a larger base plate than the 30 Series to accommodate an optional two or three gallon reservoir.

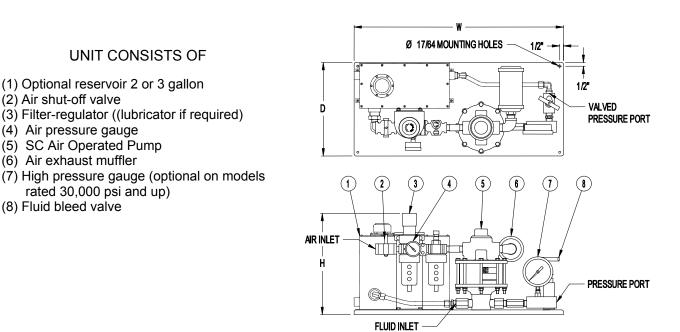
Light weight, easy to install. Only three connections are required; air, fluid supply, and work port.

Two pressure ports, one equipped

with shut-off or bleed valve, provide ease of control during operation. Valve connects to reservoir when so equipped.

Air exhaust muffler provides for quiet operation,

3 ¹/₂" dial liquid filled gauge standard on units up to 30,000 psi.



40-4 Series 40-5 Series 40-6 Series 9 models – hydraulic pressure up to 22,500 psig 16 models – hydraulic pressure up to 55,000 psig 13 models – hydraulic pressure up to 65,000 psig

15 models – nyuraulic pressure up to 05,000 psig

Model No. 10 S	10 Series Hyd		Course	Overa	Overall Dimensions (in) Ports NPT				
Standard	Section Code	Pump Ratio	Gauge Pressure	w	D	н	Air Drive	Fluid Sup- ply	Pressure
	003	5:1	0-1,000			12.25		1/2"	3/8"
	005	10:1	0-2,000			12.25		172	5/0
	010	15:1	0-3,000			9.25			
40-4 Series	015, 020	30:1, 35:1	0-6,000	21.00	12.00		1/4"		
	030 050	55:1	0-10,000				3/8"	1/4"	
	050	100:1 140:1	0-15,000 0-20,000			8.75			
	125	220:1	0-30,000						
	003	5:1	0-1,000						
	005, 007	10:1, 12:1	0-2,000			15.75		1"	1/2"
	010	20:1	0-3,000						
	015	25:1	0-5,000						
	018, 020	30:1, 35:1	0-6,000						0/01
	030, 040	55:1, 70:1	0-10,000			13.50		1/2"	3/8"
	045	85:1	0-15,000				1/2"		
	060	105:1	0-15,000						1/4"
40-5 Series	080	140:1	0-20,000	28.00	12.50			i L	1/4
	080-HF4	140:1	0-20,000						9/16-18 *
	100	195:1	0-30,000				1/2"	3/8"	1/4"
	100-HF4	195:1	0-30,000						9/16-18 *
	160	280:1	0-30,000			14.00			1/4"
	160-HF4	280:1	0-30,000						9/16-18 *
	250	440:1	No Gauge **						1/4"
	250-HF4	440:1	No Gauge **						9/16-18 *
	350-HF4	555:1	No Gauge **						9/16-18 *
	003	5:1	0-1,000			20.25		1 1/4"	1"
	005	10:1	0-2,000			20.25			
	010	20:1	0-3,000			17.50		1"	1/2"
	015, 020	25:1, 35:1	0-6,000						
	030	55:1	0-10,000						
	050	95:1	0-15,000			16.50		1/2"	3/8"
40-6 Series	080	145:1	0-20,000	28.00	12.50		1/2"		
	100	180:1	0-30,000						1/4"
	151	240:1	0-30,000						
	151-HF4 201	240:1	0-30,000			16.75			9/16-18 * 1/4"
	201 201-HF4	330:1 330:1	No Gauge ** No Gauge **					3/8"	9/16-18 *
	301-HF4	460:1	No Gauge **						9/16-18 *
	402-HF4	740:1	No Gauge **	1		17.00			9/16-18 *

See page 18 for "How to Order"

* Coned and threaded high-pressure connection for 1/4" O.D. tubing.



The 50 Series is a self-contained unit complete with a three gallon pressurized reservoir, hydraulic pressure unloading valve, air sequence valve and manual air control valve. It is designed for oil service only.

This unit provides high-speed low-pressure operation and low-speed high-pressure operation automatically.

Only two positions of the control valve are required for a complete cycle of operation. When the control calve is shifted (see circuit below), air pressure is applied to

the reservoir. This pressurization initiates free flow through the pump, thus providing the high-speed, low-pressure cycle.

Upon reaching a set hydraulic output pressure, the sequence valve automatically operates the pump, thus providing the low speed high-pressure cycle.

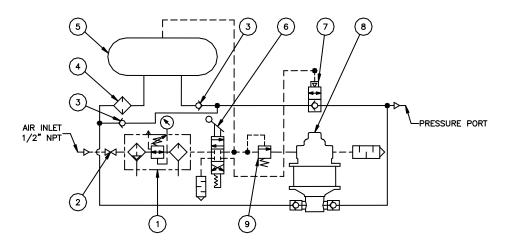
Operation of the pump only when increased pressure is required saves air, assures maximum pump life. And reduces operating and maintenance costs.

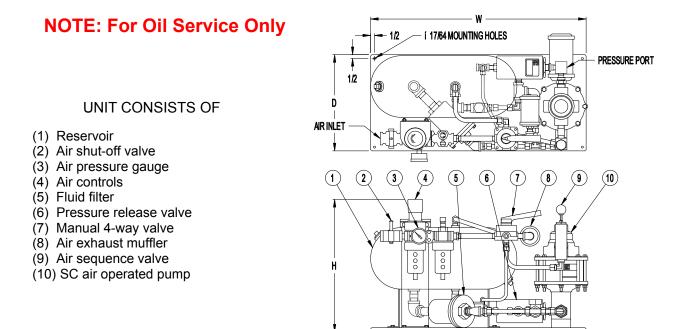
Opposite position of the control valve activates the pressure unloading valve and dumps system pressure back to the reservoir.

Design of the unit permits the use of the air supply for return cycle if needed. The unit is easily converted for semi or fully automatic operation.

LEGEND

- (1) Air controls
- (2) Air shut-off valve
- (3) Check valve
- (4) Fluid filter
- (5) Reservoir
- (6) Manual 4-way valve
- (7) Pressure unloading valve
- (8) SC pump
- (9) Air sequence valve





Model No.	10 Series Hyd	Pump Ratio	Overa	all Dimensior	ns (in)	Ports	S NPT	N.C. Pressure	
Standard	Section Code	i unp rutio	w	D	н	Air Drive	Pressure	Release Valve	
	005, 007	10:1, 12:1					1/2"		
	010	20:1					1/2		
	015	25:1							
	018, 020	30:1, 35:1						PRC-100-N-050	
	030, 040	55:1, 70:1					3/8"		
	045	85:1							
50-5 Series	060	105:1	25.00	12.50	16.50	1/2"			
	080	140:1					1/4"	PRC-200-N-050	
	080-HF4	140:1							
	100	195:1							
	100-HF4	195:1							
	160	280:1						PRC-300-N-HF9	
	160-HF4	280:1							PRC-300-IN-HF9
	010	20:1					1/2"		
	015, 020	25:1, 35:1					1/2	PRC-100-N-050	
	030	55:1						PRC-100-IN-050	
50-6 Series	050	95:1	28.00	12.5	19.44	1/2"	3/8"		
SO-0 Selies	080	145:1	20.00	12.0	19.44	1/2		PRC-200-N-050	
	100	180:1						FRG-200-IN-050	
	151	240:1					1/4"	PRC-300-N-HF9	
	151-HF4	240:1						FRG-300-IN-FIF9	

See page 18 for "How to Order"



The 60 Series allows for the largest available reservoir capacity, yet provides a footprint (base dimensions) only slightly larger than the 30 Series.

The unit is available with either a 5 or 10 gallon stainless steel reservoir equipped with level gauge, breather/fill cap and bottom drain.

Only two connections are required; air and work port.

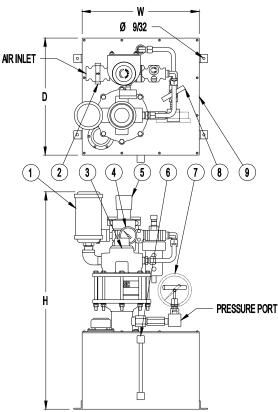
Two pressure ports, one equipped with a manual valve, provide ease of control during operation.

Air exhaust muffler provides for quiet operation.

3 $\frac{1}{2}^{n}$ dial liquid filled gauge is included on units up to 280:1 on 10-5 units and 240:1 on 10-6 units; optional on the higher pressure units.

UNIT CONSISTS OF

- (1) Air exhaust muffler
- (2) Air shut-off valve
- (3) SC air operated pump
- (4) Air pressure gauge
- (5) Filter-regulator (lubricator if required)
- (6) Liquid level sight gauge
- (7) High pressure gauge (optional on certain models)
- (8) Fluid bleed valve
- (9) Reservoir



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60-5 Series	14 models – hydraulic pressure up to 42,500 psi
60-6 Series	10 models – hydraulic pressure up to 45,800 psi

Model No. Standard	10 Series Hyd		Gauge		Overall Dim		Ports NPT/	High Press	
	Section Code	Pump Ratio	Pressure		_	н			
				w	D	5 Gallon	10 Gallon	Air Inlet	Pressure
	005, 007	10:1, 12:1	0-2,000						4./01
	010	20:1	0-3,000						1/2"
	015	25:1	0-5,000						
	018, 020	30:1, 35:1	0-6,000						2/0"
	030, 040	55:1, 70:1	0-10,000						3/8"
	045	85:1	0-15,000						
	060	105:1	0-15,000					1/2"	4 (41)
60-5 Series	080	140:1	0-20,000	14.00	14.00	23.63	29.50		1/4"
	080-HF4	140:1	0-20,000						9/16-18 *
	100	195:1	0-30,000						1/4"
	100-HF4	195:1	0-30,000						9/16-18 *
	160	280:1	0-30,000						1/4"
	160-HF4	280:1	0-30,000						9/16-18
	250	440:1	No Gauge **						1/4"
	250-HF4	440:1	No Gauge **						9/16-18 *
	010	20:1	0-3,000						1/2"
	015, 020	25:1, 35:1	0-6,000						1/2
	030	55:1	0-10,000						
	050	95:1	0-15,000				32.75		3/8"
	080	145:1	0-20,000						
60-6 Series	100	180:1	0-30,000	14.00	14.00	26.88			1/4"
	151	240:1	0-30,000						1/4
	151-HF4	240:1	0-30,000						9/16-18 *
	201	330:1	No Gauge **						1/4"
	201-HF4	330:1	No Gauge **						0/16 19 7
	301-HF4	460:1	No Gauge **	1					9/16-18 *

See page 18 for "How to Order"

* Coned and threaded high-pressure connection for 1/4" O.D. tubing.

90 SERIES PORTABLE TEST CART



The 90-series portable test cart is designed to bring mobility to the field. It offers standard features found on our 60 series power units on a mobile, self contained unit.

Each unit is available with either a 5 or 10 gallon stainless steel reservoir and comes equipped with a level gauge, breather/fill cap and bottom drain. The control panel includes an air pressure regulator, air shut-off valve, air pressure gauge, fluid outlet pressure gauge and a return-to-reservoir valve.

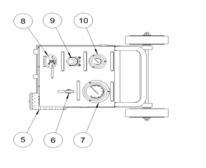
Its strong yet compact structure has two rubber wheels at its base making it easy to handle. All components are supported by a cold rolled steel frame. Each unit weighs approximately 130 pounds* while an included air exhaust muffler insures quiet operation.

This unit's simple design only requires two connections: one for the drive-air and one for the fluid outlet. The outlet pressure is adjusted by controlling the drive-air pressure with the built-in air pressure regulator.

The liquid filled pressure gauges indicate outlet pressures and are available up to 60,000 psi.

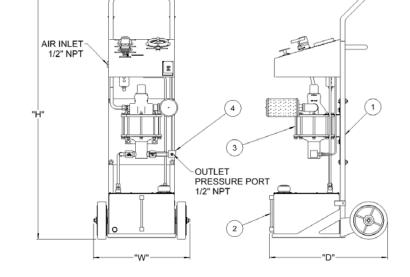
The included 10 series pump is capable of generating up to 65,000 psi making these test carts ideal for burst testing, water-jet blasting and hydrostatic testing of valves, accumulators, boilers, pipes, and hoses.

* Weight varies between pump models.



UNIT CONSISTS OF

- (1) Frame Assembly
- (2) Reservoir Assembly
- (3) Pump Assembly
- (4) Manifold
- (5) Air Exhaust Muffler
- (6) Return Valve
- (7) High Pressure Gauge
- (8) Air Supply Shut-Off Valve
- (9) Pressure Regulator, Air
- (10) Pressure Gauge, Air



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90 SERIES PORTABLE TEST CART

90-4 Series 90-5 Series 90-6 Series 9 models – hydraulic pressure up to 22,500 psig 16 models – hydraulic pressure up to 55,000 psig 13 models – hydraulic pressure up to 65,000 psig

rs models – nyuraulic pressure up to 65,000 psig

Model No. 10	40 Carles Und		6 mm	Overa	all Dimensior	ns (in)	Ports NPT			
Model No. Standard	10 Series Hyd Section Code	Pump Ratio	Gauge Pressure	w	D	н	Air Drive	Fluid Sup- ply	Pressure	
	003	5:1	0-1,000					1/2"	3/8"	
	005	10:1	0-2,000					1/2	5/0	
	010	15:1	0-3,000							
90-4 Series	015, 020	30:1, 35:1	0-6,000				1/4"			
	030	55:1	0-10,000					3/8"	1/4"	
	050 080	100:1 140:1	0-15,000 0-20,000							
	125	220:1	0-30,000							
	003	5:1	0-1,000							
	005, 007	10:1, 12:1	0-2,000					1"	1/2"	
	010	20:1	0-3,000							
	015	25:1	0-5,000							
	018, 020	30:1, 35:1	0-6,000							
	030, 040	55:1, 70:1	0-10,000					1/2"	3/8"	
	045	85:1	0-15,000							
	060	105:1	0-15,000							
90-5 Series	080	140:1	0-20,000				1/2"		1/4"	
	080-HF4	140:1	0-20,000						9/16-18 *	
	100	195:1	0-30,000	20.5	25.12			3/8"	1/4"	
	100-HF4	195:1	0-30,000			52			9/16-18 *	
	160	280:1	0-30,000						1/4"	
	160-HF4	280:1	0-30,000						9/16-18 *	
	250	440:1	No Gauge **						1/4"	
	250-HF4	440:1	No Gauge **						9/16-18 *	
	350-HF4	555:1	No Gauge **						9/16-18 *	
	003	5:1	0-1,000					1 1/4"	1"	
	005	10:1	0-2,000						I	
	010	20:1	0-3,000					1"	1/2"	
	015, 020	25:1, 35:1	0-6,000						1/2	
	030	55:1	0-10,000							
	050	95:1	0-15,000					1/2"	3/8"	
90-6 Series	080	145:1	0-20,000				1/2"			
	100	180:1	0-30,000						1/4"	
	151	240:1	0-30,000							
	151-HF4	240:1	0-30,000						9/16-18 *	
	201	330:1	No Gauge **					3/8"	1/4"	
	201-HF4	330:1	No Gauge **						9/16-18 *	
	301-HF4	460:1 740:1	No Gauge **						9/16-18 *	
	402-HF4	740:1	No Gauge **						9/16-18 *	

See page 18 for "How to Order"

* Coned and threaded high-pressure connection for 1/4" O.D. tubing.

TUBULAR POWER UNITS



These rugged power units are built to handle the toughest conditions.

The tubular frame is constructed with cold rolled, heavy wall steel and finished with a thick powder coated paint.

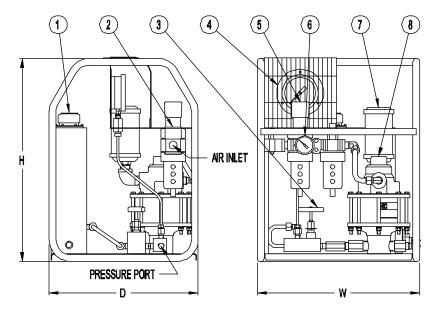
Each unit is equipped with a durable 2.2 gallon polyethylene reservoir, bleed valve, air controls, muffler, and protected high pressure gauge on most models.

The weight of a power unit is only 30 to 40 pounds depending on the pump model selected.

These portable power units are the perfect solution whenever high pressure is needed in the field and only a compressor is available. The only connections required are a 1/2" NPT port to the air drive and the pressure work port.

UNIT CONSISTS OF

- (1) Reservoir 2.2 gallon
- (2) Air shutoff valve
- (3) Fluid bleed valve
- (4) High pressure gauge (optional on models rated 30,000 psi and up)
- (5) Filter-regulator (lubricator if required)
- (6) Air gauge
- (7) Air exhaust muffler
- (8) SC Air Operated Pump



TUBULAR POWER UNITS

\$100169 models – hydraulic pressure up to 22,500 psig\$1001715 models – hydraulic pressure up to 55,000 psig\$1001811 models – hydraulic pressure up to 65,000 psig

Model No.	10 Series Hyd	D Series Hyd Section Code	Gauge Pres-	Over	all Dimensio	Ports NPT			
Standard	Section Code	(Ratio)	sure	W	D	Н	Ports Air Drive 1/4" 1/2" 1/2"	Pressure	
	003	5:1	0-1,000				Air Drive	3/8"	
	005	10:1	0-2,000	18.00		18.25		1/4"	5/0
	010	15:1	0-3,000						
S10016	015, 020	30:1, 35:1	0-6,000		15.00				
10-4 Pump	030	55:1	0-10,000					1/4"	
	050 080	100:1 140:1	0-15,000						
	125	220:1	0-20,000 0-30,000				Air Drive		
	005, 007	10:1, 12:1	0-2,000						
	010	20:1	0-3,000				Air Drive 25 1/4" 50 1/2"	1/2"	
	015	25:1	0-5,000						
	018, 020	30:1, 35:1	0-6,000						
	030, 040	55:1, 70:1	0-10,000						3/8"
	045	85:1	0-15,000						
040047	060	105:1	0-15,000						
S10017 10-5 Pump	080	140:1	0-20,000					1/4"	
	080-HF4	140:1	0-20,000	18.00	16.50	22.50		9/16-18 *	
	100	195:1	0-30,000					1/4"	
	100-HF4	195:1	0-30,000						9/16-18 *
	160	280:1	0-30,000						1/4"
	160-HF4	280:1	0-30,000					9/16-18 *	
	250	440:1	No Gauge **					1/4"	
	250-HF4	440:1	No Gauge **					9/16-18 *	
	350-HF4	555:1	No Gauge **					9/16-18 *	
	010	20:1	0-3000				1/4"	1/0"	
	015, 020	25:1, 35:1	0-6000					1/2"	
	030	55:1	0-10,000				1/4"		
	050	95:1	0-15,000					3/8"	
S10018	080	145:1	0-20,000						
10-6 Pump	100	180:1	0-30,000	18.00	16.50	22.50	1/2"	1/4"	
	151	240:1	0-30,000					1/4	
	151-HF4	240:1	0-30,000					9/16-18 *	
	201	330:1	No Gauge **					1/4"	
	201-HF4	330:1	No Gauge **					9/16-18 *	
	301-HF4	460:1	No Gauge **					9/16-18 *	
	402-HF4	740:1	No Gauge **		1			9/16-18 *	

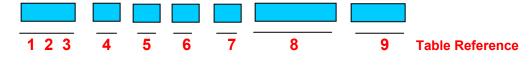
See page 19 for "How to Order"

* Coned and threaded high-pressure connection for 1/4" O.D. tubing.

HOW TO ORDER TABLE

30, 40, 50, 60, 90 SERIES POWER UNITS

For pump selection see individual pump information



Example #1 Power Unit Selection

30 Series Power Unit, No reservoir, 10-5 Pump

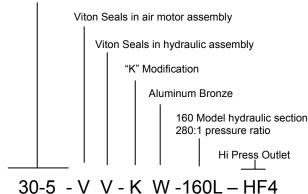


TABLE 1⁽⁴⁾ Power Unit Designation

- 30 Series 3
- 4 40 Series
- 5 50 Series
- 60 Series 6
- 9 90 Series

TABLE 2 Reservoir Option

- No reservoir (30, 40, 90 only) 0
- 2 Two gallon (40 only)
- Tree gallon (40 only) 3
- 6 Five gallon (60, 90 only)
- Ten gallon (60, 90 only) 7

TABLE 3 Pump Series Designation

- 10-4 Series 4
- 5 10-5 Series
- 10-6 Series 6

TABLE 4 Seal Compound – Air Motor

- Buna-N Nitrile (standard) 0
- ν Viton

TABLE 5 Seal Compound – Hyd. Section

- Buna-N nitrile (standard) 0
- EPR ethylene propylene Е
- v Fluorocarbon
- Consult factory for special compounds

TABLE 6 Modifications

- 0 Standard pump
- "A" modification Α
- в Bottom inlet (1)

Example #2 Power Unit Selection

60 Series Power Unit, 5 gallon reservoir

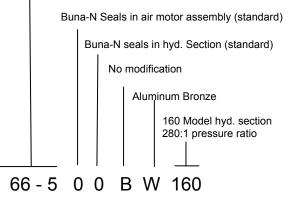


TABLE 6⁽⁵⁾ Modifications (continued)

- D Bottom inlet - heavy duty
- Bottom inlet "A" modification (1) Е
- Isolator heavy duty (1,3) G
- Heavy duty (1) н
- Bottom inlet "K" modification ⁽¹⁾ "K" modification ⁽¹⁾ J.
- κ
- Bottom inlet "A" and "K" modification (1) Μ Ν
- Isolator "A" modification ⁽¹⁾ Isolator "K" modification ⁽¹⁾ Ρ
- Isolator "A" and "K" modification (1) Q
- Isolator (1) R
 - Heavy duty "K" modification (1,3)
- s Heavy duty - bottom inlet - "K" mod. (1,3) U
- Heavy duty isolator "K" modification (1,3) v

TABLE 7 Material of Construction - Hyd. Section

- Aluminum bronze & stainless steel w
- S All stainless steel
- С Cad plate carbon steel, stainless steel (2)

TABLE 8 Pressure Ratio Model Designation

Refer to pressure ratio charts for proper selection Use suffix "L" if lube style pump is included, leave blank for non-lube "Dry Seal" type

TABLE 9 Port Option

Blank Standard SAE Straight thread as indicated on chart

Notes:

- Not available for 10-4 Series (1)
- 25 piece minimum order (2)
- "A" modification included with all "H" modifications. (3)
- Do not fill gap on a two digit description. Refer to (4) Example #2
- If digit from Table 1 is "6" this letter must be "B", "D", "E", (5)"J", "M", or "U",

HOW TO ORDER TABLE **10 SERIES TUBULAR FRAME POWER UNITS** For pump selection see 10 Series Catalog 1 2 3 5 6 7 8 **Table Reference** Δ Example #1 Power Unit Selection Example #2 Power Unit Selection Tubular Frame with 10-5 Series Pump Tubular Frame with 10-6 Series Pump Viton Seals in air motor assembly Buna-N Seals in air motor assembly (standard) Viton Seals in hydraulic assembly Buna-N seals in hyd. Section (standard) "K" Modification No modification Aluminum bronze cylinder. body SS hydraulic cylinder body 160 Model hydraulic section 080 Model hyd. section Non-lube style pump Lube style pump Hi Press Outlet S10017-V V K W-160-HF4 S10018 - (blank) 0 S - 080L TABLE 4 **TABLE 1** Power Unit Designation (continued) S10016 10-4 Series Pump Ν Isolator – "A" modification (1) Isolator – "K" modification (1) S10017 10-5 Series Pump Ρ Isolator - "A" and "K" modification (1) S10027 D5 Series Pump (old designation) Q 10-6 Series Pump Isolator (1) S10018 R Heavy duty – "K" modification (1,2) S10026 D6 Series Pump (old designation) S Heavy duty - isolator - "K" modification (1,2) TABLE 2 Seal Compound – Air Motor ⁽³⁾ TABLE 5 Material of Construction - Hyd. Section Blank Buna-N Nitrile (standard) Aluminum bronze & stainless steel w ν (10-4, 10-5, 10-6 Series) standard Viton в Aluminum bronze & stainless steel (D5, D6 Series — old designation) TABLE 3 Seal Compound – Hyd. Section ⁽³⁾ S All stainless steel Blank Buna-N Nitrile (standard) Ε EPR - ethylene propylene **TABLE 6 Model Designation – Pressure Ratio** v Fluorocarbon Refer to pressure ratio charts for proper selection Consult factory for special compounds TABLE 7 Port option Blank Standard **TABLE 4 Modifications** SAE Straight thread as indicated on chart 0 Standard pump HF4 9/16-18 x 1/4" OD tube 60K psi "A" modification Α Isolator – heavy duty (1,2) G **TABLE 8** Special Modification – Model Designation Heavy duty (1) н Blank None "K" modification (1) κ xxx (modification number) М-Notes: (1) Not available for 10-4 Series

- (2) "A" modification included with all "H" modifications.
- (3) Do not fill gap on a two digit description. Refer to Example #2

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